

ABSTRACT OF THE DISCLOSURE

The device serves to receive a tool for calibrating of workpieces (83), preferably workpieces manufactured by a powder metallurgical process. On the example shown the tool comprises the lower stamps (77, 78, 79) and the upper stamps (80, 81, 82) located on tool supports (31, 32, 33; 31', 32', 33'). These stamps may be moved up and down individually or together parallel to the axis (40). Also movable up and down is the tool support (41) on which, if required, a center pin (85) is mounted. The device is particularly suitable for the calibration of complicated workpieces, such as represented for example by the workpiece (83) having the form of a body of rotation.